

MANDREL APPLICATION CHART

ENGINE	POSITION				
	1	2	3	4	5
Buick/GM V6	3	3	3	3	
Buick V8	3	3	3	3	3
Cadillac V8	3	3	3	3	3
Chevrolet V6	4	4	4	4	
Chevrolet Small Block V8	4	4	4	4	4
Chevrolet/GM LS, LT V8/ 55 mm	28	28	28	28	28
Chevrolet Big Block V8	6	6	6	6	6
Ford Windsor Small Block V8	18	17	16	15	14
Ford Cleveland, M V8	19	17	16	15	14
Ford FE V8	19	19	19	19	19
Ford Big Block 385 Series V8	19	19	19	19	19
Chrysler Small Block V8	12	11	9	7	1
Chrysler Big Block V8	12	11	9	7	2
Oldsmobile, Most V8	15	13	12	10	8
Pontiac, Most V8	5	5	5	5	5
Gen III HEMI LATE	29	31	32	33	34
Gen III HEMI EARLY	30	31	32	33	34
ROLLER BEARINGS					
47.6 mm	20	20	20	20	20
50 mm	21	21	21	21	21
54 mm	22	22	22	22	22
55 mm	23	23	23	23	23
65 mm	24	24	24	24	24
60 mm	25	25	25	25	25
70 mm	26	26	26	26	26
75 mm	27	27	27	27	27